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fairly minor quibbles.

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WORKBOOK ANSWERS, Pages 11-14

1. a. at all times when in the shop 2. habit 3. c. Both a and b. 4. brush, pliers 5. c. spontaneous combustion may result

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Resource. 6. d. Both b and c. 7.  
ventilation, dust mask 8. Evaluate  
individually. 9. d. All of the above. 10. e.  
Both a and c.

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### **Machining Fundamentals, 10th Edition - G-W**

ANSWERS, Pages 123-125

1. Solid base and swivel base.
2. By the width of the jaws.
3. soft metal caps (copper, brass or

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aluminum) 4. Avoid letting the vise handle or work project into aisle beside bench. 5. C-clamp, parallel clamp 6. They can be opened wider at the hinge pin to grip larger size work. 7. Permits them to cut flush with the work surface. 8.

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reading the appropriate text chapter.

### **Workbook Machining Fundamentals PB) | Joliet Junior ...**

WORKBOOK ANSWERS, Pages 99-106 1.

Any order: milling, drilling, boring, reaming. 2. If not, a flat surface cannot be machined. 3. With a dial indicator and a special holder. 4. By wiping the vise

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jaws and base clean and inspecting for burrs and ticks. 5. Thin paper strips. 6. dial indicator 7. d. All of the above. 8. against 9. Evaluate individually.

### **Milling Machine Operations - NEMES**

write their answers on a separate sheet of paper. Workbook Assignment Assign Chapter 17 of the Machining Funda-

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mentals Workbook. 224 Machining  
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following topics in class or have students  
complete projects on their own. 1.  
Prepare a display panel that includes  
samples

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their answers on a separate sheet of paper. Workbook Assignment Assign Chapter 5 of the Machining Fundamentals Workbook. Research and Development Discuss the following topics in class or have students complete projects on their own. 1. Make a display panel showing samples of the various layout fluids used by industry.

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Name Chapter 21 Introduction to CNC  
Machining 113 14. List three advantages  
of gang-tool lathes compared to basic  
CNC lathes. 15. Explain how a turret

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lathe's cross-slide and turret work together during the machining process.  
16. A Swiss-type turning center uses a(n) to hold the workpiece tightly at the point of machining 17.

### **Name Date Class CHAPTER 21 Introduction To CNC Mac ...**

Correct Answer: All of the above. A.

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scale drawing B. detail drawing C.  
geometric dimensioning and tolerancing  
drawing D. All of the above. A basic  
dimension is \_\_\_\_\_. a numerical value  
denoting the exact size, profile,  
orientation, or location of a feature or  
datum. Actual size is a \_\_\_\_\_.

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